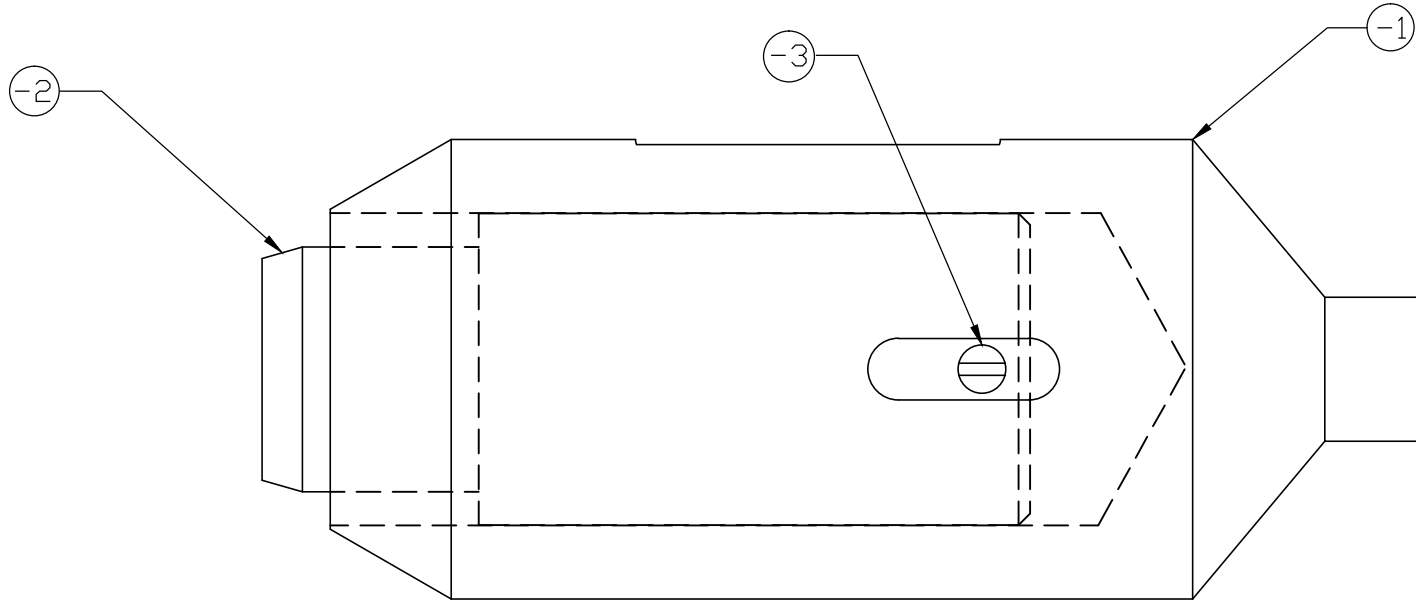


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REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
A	MADE ASSEMBLY SHEET. -1 CH'D KNURL DIM WAS 3.861 IS 3.86.	11-6-06		APPROVED	
B	CHANGED -1 ANGLES FROM 15° & 48°, AND ADDED .02 LIP & ENGRAVING FLAT.	12-22-06		APPROVED	
C	MADE ASSEMBLY SHEET. -1 CH'D KNURL DIM WAS 3.861 IS 3.86.	2/13/13	BIM	GE	
1	-1 CH'D O.D. DIM WAS 2.500 IS 2.392, ADDED DEPTH AND LOCATION TO ENGRAVING FLAT.	6/25/13	CFS	DW	



ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BODY	4140	Ø2-1/2 X 5-7/8	2
			-2	1	PUSHER	4140	Ø1-3/4 X 4-1/8	3
			-3	1	SCREW	1018	Ø1/4 X 1-5/8	4
	ASSY #							

RED BARN MACHINE	
TITLE NO.5 BRG INST. DRIFT	
DWG NO. RB23008725	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2/13/13
SHEET 1 of 4	

DRAWN BY: RUIZ
APPROVED <i>D Weil</i>
HEAT TREAT FINISH SPEC
USED ON MODEL

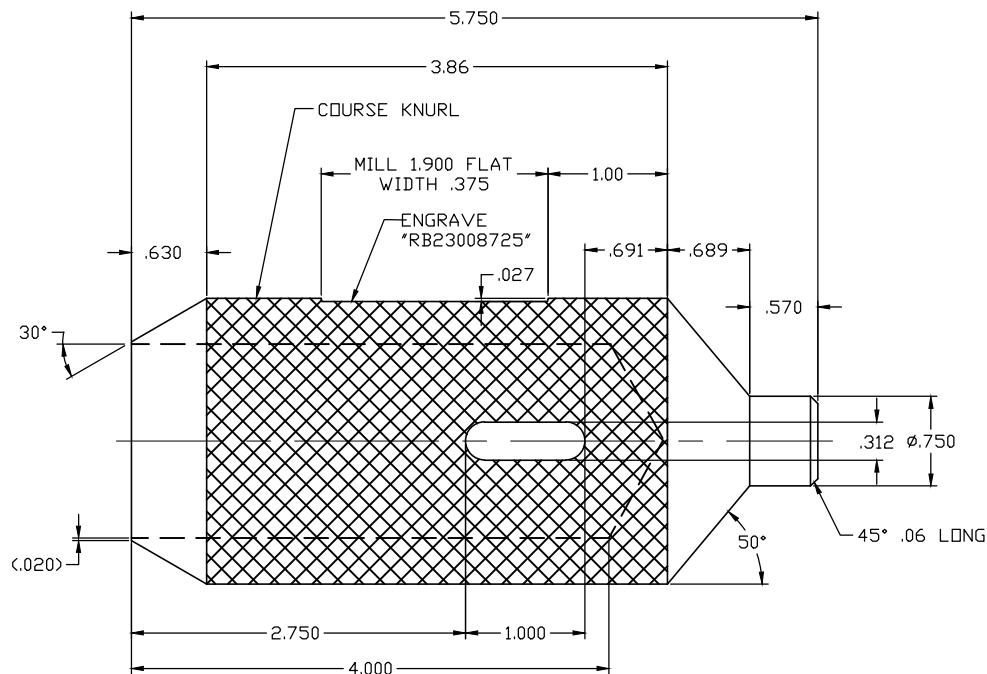
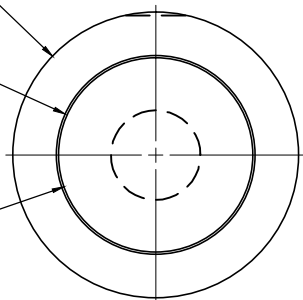
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	CHANGED -1 ANGLES FROM 15° & 48°, AND ADDED .02 LIP & ENGRAVING FLAT.	12-22-06		APPROVED
C	-1 CH'D KNURL DIM WAS 3.861 IS 3.86.	2/13/13	BIM	GE
1	-1 CH'D O.D. DIM WAS 2.500 IS 2.392, ADDED DEPTH AND LOCATION TO ENGRAVING FLAT.	6/25/13	CFS	DW

Ø2.392
COURSE KNURL

Ø1.665

Ø1.625+0.002
-0.000
4.00 DP



BODY

①

RED BARN MACHINE

TITLE
NO.5 BRG INST. DRIFT

DWG NO. RB23008725-1

REV
1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005
XX ± .01
X ± .1
METRIC REF.
.XXmm ± .1mm
FRACTIONS ± 1/32
ANGLES ± 5°

DRAWN BY: RUIZ
APPROVED: *D Weil*
HEAT TREAT: RC 35-45
FINISH: BLACK OXIDE
SPEC:

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL

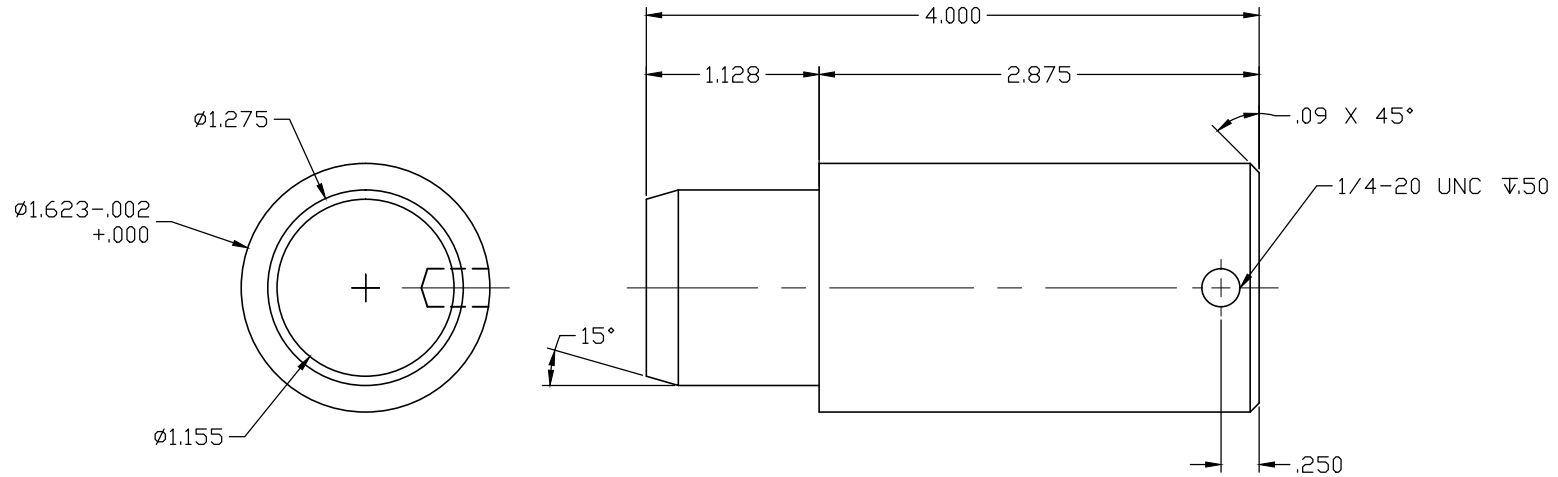
SCALE NTS

DATE 2/13/13

SHEET 2 of 4

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



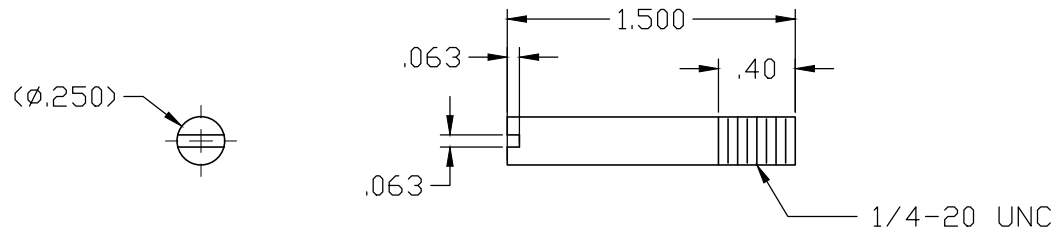
PUSHER
②

RED BARN MACHINE	
TITLE NO.5 BRG INST. DRIFT	
DWG NO. RB23008725-2	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX $\pm .005$ XX $\pm .01$ X $\pm .1$	METRIC REF. XXmm $\pm .1$ mm FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 $\times 45^\circ$ PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2/13/13
SHEET 3 of 4	

DRAWN BY: RUIZ
APPROVED <i>D Weil</i>
HEAT TREAT RC 35-45
FINISH BLACK OXIDE
SPEC
USED ON MODEL


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SCREW

-3

 RED BARN MACHINE			
TITLE NO.5 BRG INST. DRIFT			
DWG NO. RB23008725-3		REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: RUIZ	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1		APPROVED <i>D Weil</i>	
METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°		HEAT TREAT FINISH BLACK OXIDE	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC USED ON MODEL	
SCALE NTS	DATE 2/13/13	SHEET 4 of 4	